


NOTES:

1. FINISH - BLACK ANODIZE
2. DIMENSIONS IN [ ] ARE MILLIMETERS AND FOR REF. ONLY

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION				MATERIAL / SPEC		QTY		
PARTS LIST										
<div>UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES</div> <div>TOLERANCES</div> <div>DECIMALS</div> <div>ANGULAR</div> <div>.X - .1 [2.5]</div> <div>.XX - .01 [0.25]</div> <div>.XXX - .005 [0.13]</div> <div>SURFACE ROUGHNESS</div> <div>125</div> <div>REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.</div> <div>SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1</div> <div>DIMENSIONING &amp; TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5</div> <div>DO NOT SCALE DRAWING</div>		LOG NUMBER		<div>THIS DRAWING IS THE PROPERTY OF</div> <div><div></div><div>ARGONNE NATIONAL LABORATORY</div></div>						
		L5900305-00		<div>TITLE</div> <div>ADVANCED PHOTON SOURCE</div> <div>L5-90 SUPPORT PLATFORM REAR UPPER CLAMP</div>						
		DRAWN BY	DATE						CHIEF DESIGN ENGINEER	DATE
		MUSCIA	8/13/97						D. Shu	8/24/97
		CHECKED BY	DATE						GP LEADER	DATE
J. BARRAZA	8/22/97	T.M. Kuzay	8/25/97							
DESIGNER	DATE	PROJECT MGR.	DATE							
SHU/MUSCIA	8/13/97									
RESPONSIBLE ENGINEER	DATE	APPROVED/RELEASED	DATE							
D. SHU	8/24/97									
MATERIAL				SCALE	1:1	SIZE	DRAWING NUMBER			
6061-T6 ALUMINUM PLATE				SHEET	14	B	L5-900305-00			

ADVANCED PHOTON SOURCE  
L5-90 SUPPORT  
PLATFORM REAR  
UPPER CLAMP